

80510

February 22, 2012 7:38:43 AM

N900040100

Setup Start *NS1*

Stop - *NS2*

44

44

Reference:

Run Start *NR1*

2

Date:

Date:

Stop ***NR2***

[illegible]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 80510***80510***

Page 2

February 22, 2012 7:38:43 AM

Item ID: D2372

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Quick Release

Start Date: 2/22/12 Start Qty: 44.00

44

Cust Item ID:

Required Date: 2/24/12 Req'd Qty: 44.00

44

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location <i>CA</i>	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

Handwritten signature / 02 / 22 (44)

Handwritten signature M.C.J. 12/02/22

Handwritten signature 12-02-22 (41)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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NOTE: Date & initial all entries

Picklist Print

February 22, 2012 7:39:33 AM

Page 1

Work Order ID: 80510

Parent Item: D2372

Parent Item Name: Quick Release

Start Date: 2/22/12

Required Date: 2/24/12

Start Qty: 44.00

Required Qty: 44.00

Comments: IPP: C03.06.06Reformat; Updated Step 2KJ/RF
REV.B DD verf:JLM

IPP REV:B 12.02.07 AS-PER

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2372-1 Cam Lever		Manufactured	No			100	Each	42.0000	1	44		FF 12-02-22	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST008		42							
				79889		42				44			
D3015-1 Lock Nut		Manufactured	No			100	Each	501.0000	1	44		FF 12-02-22	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST023		501							
				14710		501				44			
NAS1149F0463P Washer		Purchased	No			100	Each	205.0000	1	44		FF 12-02-22	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST275		205							
				116702		6							
				120739		199				44			

W/O:		WORK ORDER CHANGES					
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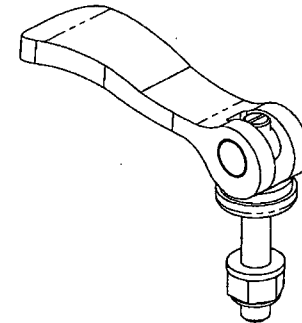
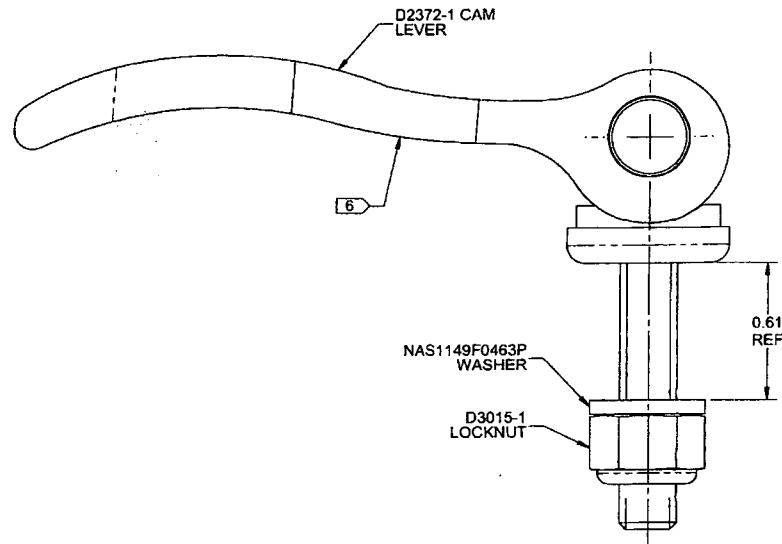
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ITEM	QTY	PART NUMBER	DESCRIPTION
	X	D2372	QUICK RELEASE
1	1	D2372-1	CAM LEVER
2	1	D3015-1	LOCKNUT
3	1	NAS1149F0463P	WASHER

SPECIFICATION CONTROL DRAWING



D2372 QUICK RELEASE

NOTES:

- 1) MATERIAL: SEE SHEET 2
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D2372" AND B/N "BXXXXX" PER DART QSI 044 6.5 (LABEL)
- 7) WEIGHT: 0.11 lbs

0212102122
W10: 80510

RELEASED
R 2012-02-06
JW

B	RE-DRAWN IAW QSI 043/044; SUPPLIER AND SUPPLIER P/N WERE "NORCO" AND "25-5129-01". REF: PART12-159.	MB	12.01.31
A	NEW ISSUE	BW	95.02.24
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D2372	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		QUICK RELEASE	NTS
DATE	12.01.31	<small>COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

W/O:		WORK ORDER CHANGES					
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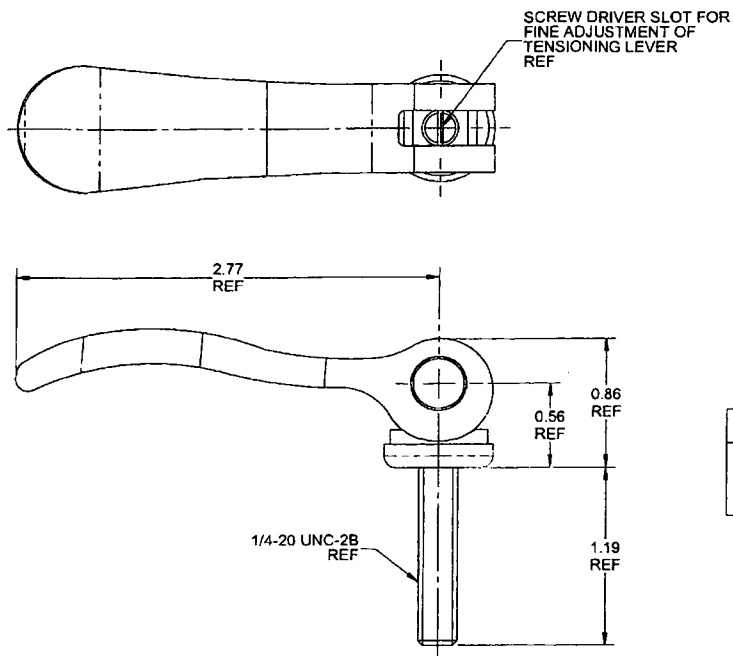
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SPECIFICATION CONTROL DRAWING



D2372-1 CAM LEVER

DART PART NUMBER	DESCRIPTION	SUPPLIER	SUPPLIER PART NUMBER	MATERIAL	WEIGHT
D2372-1	CAM LEVER	REID TOOLS (PREFERRED) McMASTER-CARR (ALTERNATE)	KCL-208 5720K52	HANDLE: ALUMINUM CAM WASHER: NYLON THREADED STUD, PIN, CAP WASHER: STAINLESS STEEL	0.10 lbs

RELEASED
2012-02-06

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE TABLE

DESIGN	BV	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	GP	DRAWING NO.	REV. B
MFG. APPR.	ES	D2372	SHEET 2 OF 2
APPROVED	WJ	TITLE	SCALE
DE APPR.	#	QUICK RELEASE.	NTS
DATE	12.01.31	COPYRIGHT © 1995 BY DART AEROSPACE LTD	
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